

# Al in Quality Management July 31st, 2024





### Speaker



**Andrew O'Hara**Product marketing for B2B SaaS

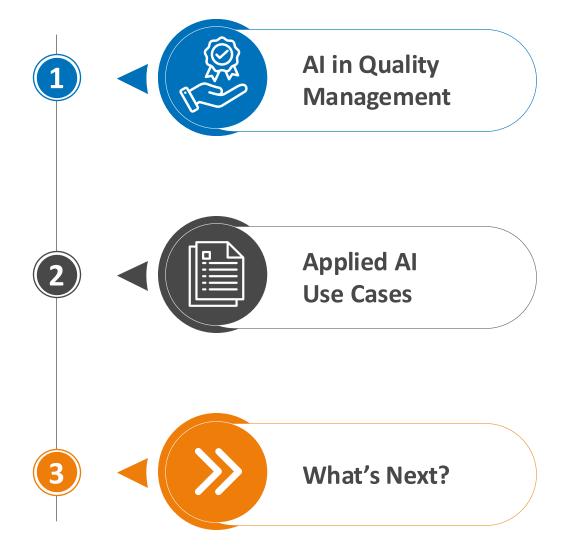
Andrew O'Hara is a marketing professional with 20 years' experience in quality management system (QMS) software. Andrew has worked for software vendors including Gael Quality, Ideagen, and ComplianceQuest, and across industries including aviation, food and beverage, healthcare, life sciences, manufacturing, rail, and transportation and logistics. Throughout his career, Andrew has worked to understand the needs of users across multiple markets, taken numerous products to market, and driven a customer-centric approach to QMS software.

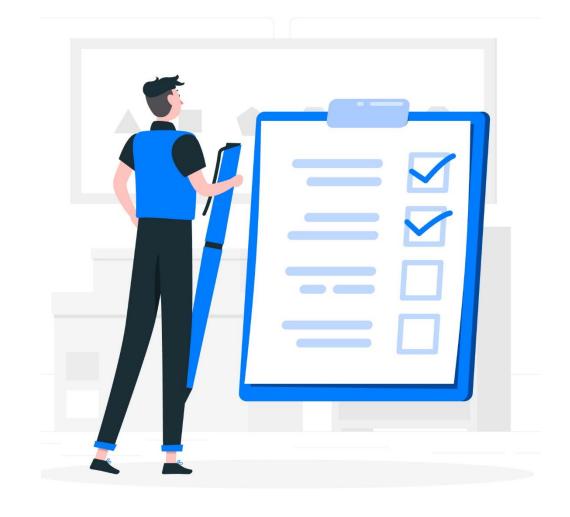
Andrew's commitment to excellence and his passion for quality has gained the respect of his peers in the B2B marketing community. As an experienced product marketer, Andrew has worked to understand the challenges facing quality professionals in achieving and maintaining compliance, equipping organisations with the knowledge to meet their users' needs. His research and analysis skills have enabled him to guide product development and customer success, nurturing an environment of learning across industries and organisations.





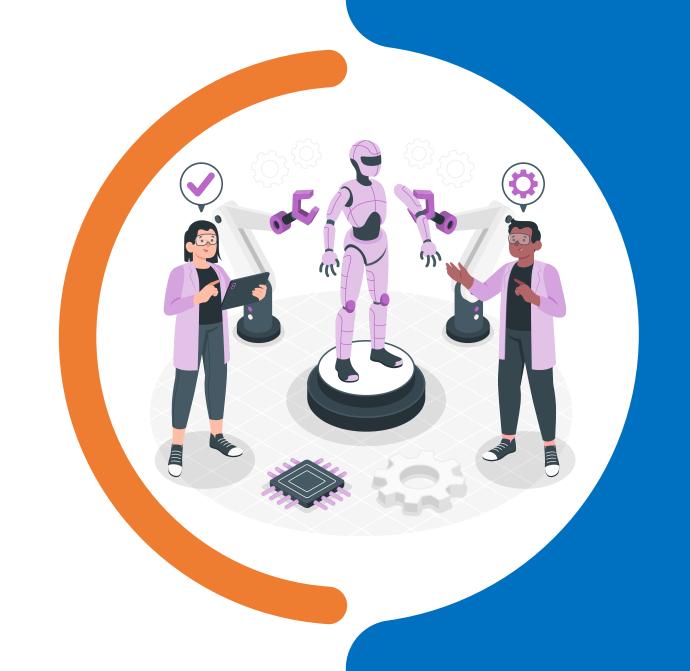
#### What This Session Covers







Al in Quality Management



#### What is AI?

"The ability of a machine to perform cognitive functions we associate with human minds"

McKinsey & Company



#### **Decision Support**

Leveraging advanced algorithms and machine learning models to provide actionable insights and support strategic decisions



#### **Hyper-Automation**

Integrating and coordinating multiple relevant automation technologies to automate all business processes that can or should be automated



#### **Advanced Analytics**

Using complex machine learning and visualization techniques to derive data insights beyond traditional business intelligence

"In talking about AI, we include both hyper-automation and AI, as they both relate to augmenting user capabilities to complete their tasks and processes faster and more efficiently with fewer errors."

**Gartner** 



### AI in Quality Management

**Use Case** 

**Use Case** 

**Use Case Use Case** 

**Use Case** 



**Process** 



**Process** 



**Process** 



**Process** 

#### **Product**

#### **Platform**



**Capability** 



Capability



**Capability** 

### Al in Quality Management

NC Classification

**Complaint Intake** 

**NC Prioritization** 

**Complaint Handling** 

**Findings Classification** 

**CA/PA** Escalation

**Next Best Action** 

**Complaint Investigation** 

**Findings Reoccurrence** 

**NC Reporting** 

**Report Categorization** 



**Complaint Management** 



Audit Management



NC & CA/PA Management



User Experience

QMS

AWS, Azure, Salesforce



**Decision Support** 



**Hyper-Automation** 



**Advanced Analytics** 



#### Applied AI – Quality Management



#### **Assisted Decision-Making**

Smart insights served up at the right moment to help with making swifter and better-informed decisions



#### **Guided Workflow**

Recommendations to guide users while using the product so they can successfully complete their tasks and processes



#### **Assisted Summaries**

AI-powered generation of content using structured and unstructured data to reduce variability and improve compliance



#### **Smart Recommendations**

Intelligent recommendations
served up at the right time to help
increase efficiency and improve
decision-making during workflows



#### **Intelligent Automation**

Al-powered automation of steps, tasks or processes without the need for manual effort



#### **Predictive Visibility**

Analysis of current and historical data to detect trends, predict future possible events and show these predictions to users, which allows for a proactive approach



### Applied AI – Quality Processes

#### Improve customer satisfaction

- Automated categorization and classification
- Intelligent triage to automate Cases to Complaints
- Extract insights from Case intake to autopopulate record
- Search for similar records linked to an existing investigation to minimize duplicate entry
- Reduce redundant records by detecting duplicates and automatically merging and closing them
- Automated determination of health authority reportability
- Retrieve and select records with semantically similar descriptions to start an investigation
- Detect existing repeat/trending issues to flag potential failures for risk mitigation

#### Achieve compliance and take timely actions

- Automate nonconformance (NC) classification and categorization
- Identify reoccurring NCs and recommend escalation to CA/PA
- Find CA/PA records related to existing investigations to flag for potential failures to improve compliance



#### Applied AI – Quality Processes

#### Make better-informed decisions

- Embedded insights and predictions to assist decision-making within Audit, Change Control, Complaints, and Supplier
- Spot trends and reoccurrences to flag potential failures and recommend actions
- Find similar issues to recommend starting an investigation
- Quickly conduct Al power searches for fast results

#### Cut down manual work in audit and risk

- Identify similar audit findings to determine reoccurrence and show the resulting finding records in a related List
- Automatically prioritize risks
- Suggest audit finding type based on description of previous similar findings
- Identify and mitigate risks across Complaints,
   Quality, Safety, Design Controls/Product



#### Applied AI – Quality Processes

#### Improve supplier performance

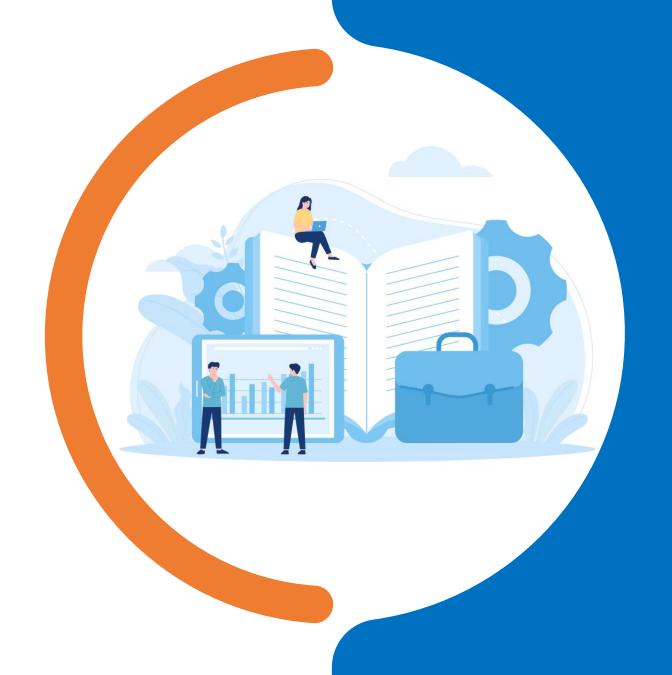
- Identify communication reason from supplier emails and route to appropriate group
- Identify reoccurring supplier issues and recommend escalation to CA/PA

#### Improve user experience

- Deliver right contextual information to the right person at the right time
- Enhanced Task-Driven Next-Best Action (NBA) states the required prerequisites, view pending tasks and help drive the Tasks needed to be completed with guided help
- Recommend issue categories based on descriptions submitted in any intake



Use cases



### Applied AI – Use Cases







**Complaint Management** 

Audit Management NC & CA/PA Management User Experience

- Complaints Intake
- Complaints Handling
- Complaints Investigation



### **Complaints Intake**



Services Department receives a customer call



Complaints Department receives notification of a new complaint



Complaint Specialist manually retypes case data into complaint record



Agent manually inputs data into case record



Agent decides if case must be submitted as complaint



Specialist must classify, determine risk level and priority of complaint



Agent determines reportability of incident to FDA/EU



### **Complaints Intake**



Services Department receives a customer call



Complaints Department receives notification of a new complaint



Manual input and a high number of complaints make errors and non-conformances more likely



Manual input, high call volume, and multiple products all make errors more likely



Agent submits case records as complaints more often than necessary



Manual input and a high number of complaints make errors and non-conformances more likely



Manual input and a high number of complaints make errors and non-conformances more likely



### **Complaint Intake**



Services Department receives a customer call



Complaints Department receives notification of a new complaint



Complaint record is automatically created and populated, based on previous insights and data elements



Agent manually inputs data into case record



Intelligent triage helps agent decide if case becomes a complaint



Complaint category and priority are automatically set



Automatic recommendation of Complaint reportability



### Applied AI – Case Study

Global medical device manufacturer

Without AI With AI

400 call scripts

40,000 complaints per month

200 call scripts

4000 complaints per month

Longer to resolve complaints

More unnecessary submissions

Quicker to resolve complaints Lower risk of non-compliance



### **Complaint Handling**



New Complaints record created



Decide if new investigation is needed



Create new investigation for complaint record



Complaint specialist decides if an investigation is needed



Manually search for any similar complaint investigations





Manually delete duplicate records



### **Complaint Handling**



New Complaints record created



Decide if new investigation is needed



Manually creating a new investigation for a complaint record is time-consuming



Complaint specialist decides if an investigation is needed



Manually searching hundreds or thousands of records makes errors more likely





Manually searching hundreds or thousands of records makes errors more likely



### **Complaint Handling**



New Complaints record created



Complaint specialist decides if an investigation is needed



Automatically score similar records to help with decision



Automatically show similar complaint records



Automatically merge, and close duplicate records



Launch new investigation, and automatically link complaint records to new investigation

OR



Automatically show ongoing investigations, and link complaint records



### **Complaint Investigation**



Create new investigation for complaint record



Manually gather meeting results from root cause analysis



Manually create summary



Investigator manually gathers results from stakeholders



Manually gather data from each step of investigation



Submit summary to Quality for final approval



### **Complaint Investigation**



Create new investigation for complaint record



Manually gather meeting results from root cause analysis



Manually create summary



Investigator manually gathers results from stakeholders



Manually gather data from each step of investigation



Submit summary to Quality for final approval



#### **Complaints Investigation**



Create new investigation for complaint record



Automatically gather meeting results from root cause analysis



Automatically creates summary



Automatically gathers results from stakeholders



Automatically gathers data from each step of investigation



Submit summary to Quality for final approval



#### Applied AI – Complaint Management

#### **Functionality**

- Automation of Case to Complaints through intelligent triage
- Automated Categorization and/or Classification of Complaints
- Automated recommendation of Complaint Risk Level
- Automated determination of Complaints reportability
- Automated generation of Complaints Investigation summary

#### **Benefits**

- Decrease case to complaint triage time
- Decrease in input errors
- Reduce number of unnecessary complaints
- Less risk of error or decision bias
- Quicker complaint handling
- Cleaner data
- Improved risk management
- Faster time to regulatory submission
- Decrease in number of unnecessary submissions



### Applied AI – Use Cases



# **Complaint Management**

- Complaint Intake
- Complaint Handling
- Complaint Investigation



Audit Management

- Findings Classification
- Findings Reoccurrence



NC & CA/PA Management



User Experience



### Audit Management



Internal audit scheduled at manufacturing site



Manually create a new investigation record



Track investigation for findings



Auditor inputs and categorizes each finding



Quality team reviews audit report, assesses and approves findings







Manually search for historical findings to spot reoccurrence



Escalate to CA/PA



#### Audit Management



Internal audit scheduled at manufacturing site



Manually creating a new investigation for a finding is time-consuming



Track investigation for findings



Subjective decision with risk of decision bias



Quality team reviews audit report, assesses and approves findings





Manually searching hundreds or thousands of records makes errors more likely



Escalate to CA/PA



#### Audit Management



Internal audit scheduled at manufacturing site



Launch new investigations, and automatically link audit findings to new investigation



Link audit finding to any ongoing investigation



Al recommendation for audit finding categorization



Quality team reviews audit report, assesses and approves findings







Automatically score and show similar records and recommend marking as reoccurring



Escalate to CA/PA



### Applied AI – Audit Management

#### **Functionality**

- Identify similar Audit Findings to determine reoccurrence and show related Audit Findings
- Suggested Audit Finding Categorization based on the description of previous similar findings

#### **Benefits**

- Less risk of error or decision bias
- Cleaner data
- Increased efficiency
- Improved compliance



### Applied AI – Use Cases



## **Complaint Management**

- Complaint Intake
- Complaint Handling
- Complaint Investigation



#### Audit Management

- Findings Classification
- Findings Reoccurrence



#### NC & CA/PA Management

- NC Classification
- NC Risk Prioritization
- CA/PA Escalation
- NC Reporting



User Experience



### NC and CA/PA Management



NC detected in new lot based on product specs



Decide if escalation to CA/PA is needed



Manually creates new CA/PA investigation



Quality Engineer manually classifies the NC and assigns a risk



Manually search previous NCs to identify reoccurrence



### NC and CA/PA Management



NC detected in new lot based on product specs



Decide if escalation to CA/PA is needed



Manually creates new CA/PA investigation



Quality Engineer manually classifies the NC and assigns a risk



Manually search previous NCs to identify reoccurrence



### NC and CA/PA Management



NC detected in new lot based on product specs



Escalation to CA/PA automatically recommended



Create new investigation with links to CA/PA





NC category and risk priority automatically recommended



Automatically detects similar NCs to mark as reoccurring



Automatically show ongoing investigations, and link CA/PA records



### **NC** Reporting



NC detected in new lot based on product specs



Manually search previous NCs to identify reoccurrence



Decide if escalation to CA/PA is needed



User manually inputs data into NC record



Quality Engineer manually classifies the NC and assigns a risk



Manually create new CA/PA investigation



### **NC** Reporting



NC detected in new lot based on product specs



Manually search previous NCs to identify reoccurrence



Decide if escalation to CA/PA is needed



User manually inputs data into NC record



Quality Engineer manually classifies the NC and assigns a risk



Manually create new CA/PA investigation



#### **NC** Reporting



NC detected in new lot based on product specs



NC category and risk priority automatically recommended



Automatically detects similar NCs to mark as reoccurring



User asks conversational AI to report NC



Al analyses description and automatically creates NC record



Escalation to CA/PA automatically recommended



Create new investigation with links to CA/PA



#### Applied AI – NC and CA/PA Management

#### **Functionality**

- Automated Categorization / Classification of Nonconformances
- Automated Risk Prioritization of Nonconformances
- Identify similar Nonconformance to determine reoccurrence and recommend escalation to CA/PA
- Search for similar CA/PA records linked to an existing investigation to minimize duplicate entry

#### **Benefits**

- Less risk of error or decision bias
- Quicker NC handling
- Cleaner data
- Improved risk management
- Catch reoccurrences more readily
- Decrease risk of quality and safety events
- Continuous improvement
- Increased efficiency
- Faster NC and CA/PA resolution



#### Applied AI – Use Cases



# **Complaint Management**

- Complaint Intake
- Complaint Handling
- Complaint Investigation



#### Audit Management

- Findings Classification
- Findings Reoccurrence



# NC & CA/PA Management

- NC Classification
- NC Risk Prioritization
- CA/PA Escalation
- NC Reporting



# User Experience

- Next Best Action
- Report Categorization



#### **User Experience**



NC detected in new lot based on product specs



Complicated user interface and workflows can lead to confusion, errors, and missed steps



Infrequent user has a problem while on the job



User reports the problem and must decide on type of problem, enter description and submit



#### **User Experience**



NC detected in new lot based on product specs



Complicated user interface and workflows can lead to confusion, errors, and missed steps



Adoption is difficult, making noncompliance more likely



Infrequent user has a problem while on the job



User reports the problem and must decide on type of problem, enter description and submit



#### **User Experience**



NC detected in new lot based on product specs



Intelligent Next Best Action (NBA) guides users at each step, in all quality workflows



Adoption is easier, making compliance more likely



Infrequent user has a problem while on the job



Al assistant uses the description to identify if the problem is a Complaint or Change Request



#### Applied AI – User Experience

#### **Functionality**

- Recommend Next Best Action in all quality workflows
- Recommend issue category based on report description

#### **Benefits**

- Improved efficiency
- Decreased risk of errors
- Improved user adoption
- Higher reporting rates
- Higher accuracy for reported events
- Improved quality culture



### What's next?



#### Applied AI – What's Next?

#### NC and CA/PA

- Detect, identify and categorize quality issues faster from historical data, ongoing repeated events, including from IoT connections, and automatically recommend actions and escalations
- Verify action (CA/PA) effectiveness by ensuring similar quality events are not reoccurring

#### **Training**

 Recommend additional training or refreshers based on issues related to job function and declining performance

#### **Audits**

 Drive ad hoc or scheduled audits based on supplier performance, supplier audit findings or part/material inspections

#### **Post-Market Surveillance**

 Find and interpret patterns faster for market surveillance and pharmacovigilance signal detection from multiple sources



#### Applied AI – What's Next?

#### **Documents**

- Recommend when documents should be changed/obsoleted
- Accurate data extraction and routing for structured, semi-structured, and unstructured documents

#### **Product Innovation**

- Identify repeat complaints to flag as user requirements for product design improvement or innovation
- Detect parts/product fraud from Complaints, based on item Master for risk mitigation

#### Change

Identify change actions based on Impact
 Assessments, Safety Observations, and customer sentiment to recommend action

#### Risk

- Recommend when to add a risk to the risk register
- Recommend best risk response and outcome for an identified risk, for example, mitigate, transfer, eliminate, accept



#### Applied AI – What's Next?

#### **Equipment**

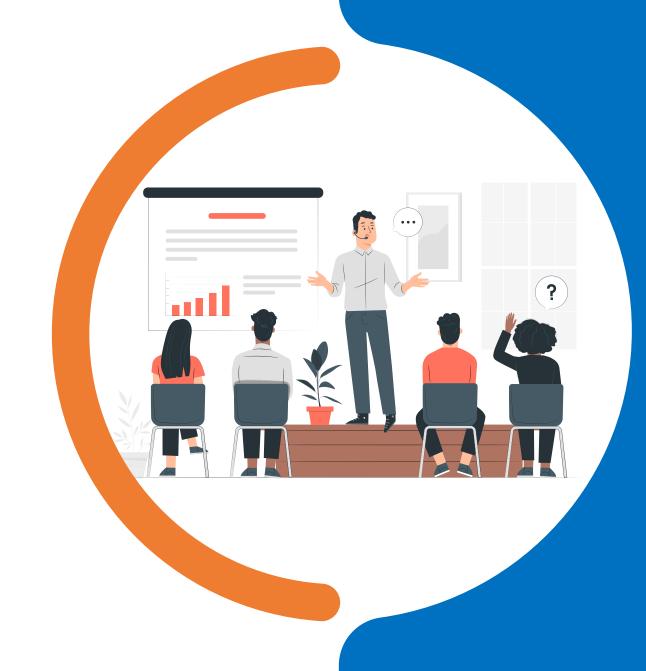
 Predict equipment maintenance based on historical and repeated data

#### **Control Towers**

- Advanced visualization across the quality safety value chain with augmented decision support and semi-automated actions
- Augment dashboard experience with conversion of data into structured knowledge (narrative storytelling)



# What this session covered



**Use Case Use Case Process Process Process Process** 



#### **Platform**



Capability



Capability



Capability



**NC Classification** 

**NC** Prioritization

**Next Best Action** 

**Report Categorization** 

**CA/PA** Escalation

**NC Reporting** 



Complaint Management

**Complaint Intake** 

**Complaint Handling** 

**Complaint Investigation** 



Audit Management

**Findings Classification** 

**Findings Reoccurrence** 



NC & CA/PA Management



User Experience

QMS

AWS, Azure, Salesforce



**Decision Support** 



**Hyper-Automation** 



**Advanced Analytics** 





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# Complaint Management

- Complaint Intake
- Complaint Handling
- Complaint Investigation



#### Audit Management

- Findings Classification
- Findings Reoccurrence



# NC & CA/PA Management

- NC Classification
- NC Risk Prioritization
- CA/PA Escalation
- NC Reporting

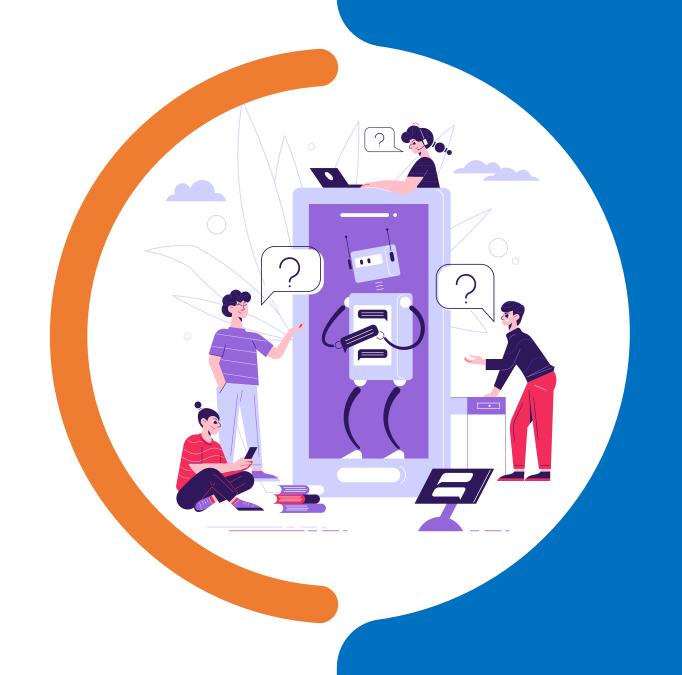


# User Experience

- Next Best Action
- Report Categorization



# Al in Quality Management Q&A



## **About ComplianceQuest**



#### **About ComplianceQuest**

Transform to a fully connected business with a next-generation AI-Powered Product Lifecycle, Quality and Safety management platform, built on Salesforce.























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TOP PERFORMER

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Quality Management Software

EHS Management Software









































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#### Achieve your Quest for Digital Operations

CQ intelligently automates operations from product innovation to customer success

**Portal** 

MS Teams)

Analytics



Runner

**PLATFORM POWERED BY** 

Notification



Validated



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